



# CEWELD SPA 750

TYPE	Seamless fluxcored medium alloyed metal spray wire for wear resistant layers with high hardness.
ANWENDUNGEN	Agriculture, mining, cement industry, machine maintenance etc.
EIGENSCHAFTEN	Due to the high resistance to cracking and toughness, all spray metal requires no buffer layer except on materials considered critical. In this Situation Ceweld SP NiAl is recommended. Suited for wear parts subject to heavy abrasion. The interpass temperature should be maximum 250°C. The spray deposit is machinable by special carbide tools.
KLASSIFIKATION	
GEEIGNET FÜR	Cones, presses, slides, shifts, pumps, sleeves, axes etc..
ZULASSUNGEN	
SCHWEISSPOSITIONEN	
(%)	
MECHANISCHE GÜTEWERTE	
RÜCKTROCKNUNG	Not required
GAS ACC. EN ISO 14175	