



# CEWELD SS 60 Tig

**TYPE** 1.3348 Welding wire for hardfacing High speed steel (HSS) deposits for cutting edges

**ANWENDUNGEN** Rebuilding wornout parts that faces wear and impct combined with increased working temperatures.

**EIGENSCHAFTEN** Excellent alloy for making cutting tools out of mild steel

**KLASSIFIKATION** EN ISO 14700: S Fe4  
DIN 8555: WSG 4-GZ-60-ST  
W.Nr. 1.3348

**GEEIGNET FÜR** 60 HRc hardfacing alloy for cutting edges, wood shredders, knives, recycling equipment, HSS, High speed tool steel alloy. Cutting edges on knives and share blades, pumps, mixer blades, wood shredders etc.. (Excellent alloy for making cutting tools out of mild steel)

**ZULASSUNGEN**

**SCHWEISSPOSITIONEN**



**TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)**

C	Mn	Si	Cr	W	Mo	V	Fe
1	0.35	0.3	4	1.7	8	1.5	Rem.

**MECHANISCHE GÜTEWERTE**

Heat Treatment	R <sub>P0,2</sub> (MPa)	R <sub>m</sub> (MPa)	A <sub>5</sub> (%)	Hardness
As Welded				60 HRc

**RÜCKTROCKNUNG** Not required

**GAS ACC. EN ISO 14175** 11



# CEWELD SS 60 Tig

SS 60 TIG 2,0 X 1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663401847