

CEWELD S-Sn97A

TYPE 3% silver containing cadmium free soft solder alloy

ANWENDUNGEN Soldering applications in cooling, automotive and electronic industry. Suitable for food applications

due to the absence of Cadmium. Suitable for working temperatures up to 100°C.

EIGENSCHAFTEN Used for strong brazing joints of uneven junctions with excellent flowing properties. Offers much

better mechanical characteristics compare to standard PbSn soft solders. Excellent results are

obtained on stainless steel with our "ST" flux.

KLASSIFIKATION

GEEIGNET FÜR Steel, stainless steel, brass, copper, galvanised steels, Sn plated steels etc.

ZULASSUNGEN

SCHWEISSPOSITIONEN

(%)

MECHANISCHE GÜTEWERTE

RÜCKTROCKNUNG Not required

GAS ACC. EN ISO 14175