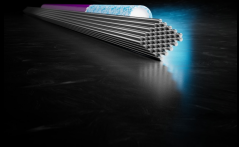




# CEWELD L-Ag15P

TYPE	Copper Phosphorus Silver Brazing Alloy.				
ANWENDUNGEN	Copper to copper (without flux). Brass, copper and copper-tin alloys (with flux). Do not use in a sulphurous environment. For working temperatures up to 200 °C				
EIGENSCHAFTEN	Phosphorus silver brazing alloy. Self picking on copper. Used for strong brazing of uneven junctions. Good mechanical characteristics at low temperatures. Flux/Paste: CEWELD Super-Flux				
KLASSIFIKATION	AWS	A 5.8: BCuP-5			
	EN ISO	17672: CuP 284			
	F-nr	103			
GEEIGNET FÜR	Particularly recommended for sanitary and refrigerating installations.. Applications: Copper to copper (without flux). Brass, copper and copper-tin alloys (with flux). Do not use in a sulphurous environment.				
ZULASSUNGEN					
SCHWEISSPOSITIONEN					
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	Cu		Ag		P
	Rem.		15		5
MECHANISCHE GÜTEWERTE	Heat Treatment	R <sub>P0,2</sub> (MPa)	R <sub>m</sub> (MPa)	A5 (%)	Hardness
	As Welded		250		HRc
RÜCKTROCKNUNG	Not required				
MELTING RANGE	645 - 800 °C				
GAS ACC. EN ISO 14175					



# CEWELD L-Ag15P

L-AG15P 1,5MM

Packaging	KG/unit	EanCode
D-300	10	8720663421623