



CEWELD FL 838

- TYPE** Agglomerated flux for SAW welding stainless steels and Nickel based alloys.
- ANWENDUNGEN** Vessels, tanks, boilers, steam turbines, shafts, valves, cladding steel rollers with stainless steel and Nickel based alloys
- EIGENSCHAFTEN** FL 838 is an agglomerated flux for SAW welding stainless steels and Nickel based alloys: AISI 308L, 347, 316L, 309L and 309LN. Basicity: About 1,9 (according to Boniszewski) Current: DC or AC, in single or multi-wires Grain size: 2-1
- KLASSIFIKATION** EN ISO 14174: SA AF 2 5644 DC H5
- GEEIGNET FÜR** FL 838 can be used for a weight range of wire types such as: stainless steel, and nickel based wires ranging from : 307, 308L, 316L, 347, 317L, Duplex 2209, Super Duplex 2507 and 2594, 1.4410, 9% Nickel steels and practically all other simmlar grades.

ZULASSUNGEN

SCHWEISSPOSITIONEN



TYPICAL CHEMICAL COMPOSITION IN WEIGHT (%)

CaF2	CaO+MgO	SiO2+TiO2	Al2O3+MnO
50	5	10	35

MECHANISCHE GÜTEWERTE

RÜCKTROCKNUNG Not required

GAS ACC. EN ISO 14175



CEWELD FL 838

FL 838 0,2 - 1,6MM

Packaging	KG/unit	EanCode
Bag	25	8720663404091