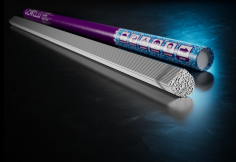




# CEWELD ERTi-5 Tig

TYPE	Solid Titanium based welding wire (Grade 5) with extreme high strenght.														
ANWENDUNGEN	Aerospace, marine, chemical plants, process plants, power generation, oil and gas extraction, medical and sports.														
EIGENSCHAFTEN	Excellent weldability, and can be heat treated to a higher strength or toughness. Grade 5 is used in aircraft components such as landing gear, wing spars, and compressor blades. Its corrosion resistance is generally comparable to Grade 2 and it is often used in corrosion service where higher strength is required, particularly in shafts, high strength bolting, and keys. The weld deposit is ductile and offers excellent corrosion resistance in oxidizing environments. The unique combination of mechanical strength and corrosion resistance makes the alloy a preferred choice in many applications to prevent or solve problems. The wire is cleaned in a very special way to obtain porosity free and a ductile weld deposit.														
KLASSIFIKATION	<table border="0"> <tr> <td>AWS</td> <td>A 5.16: ERTi-5</td> </tr> <tr> <td>EN ISO</td> <td>24034: S Ti 6402 / TiAl6V4B</td> </tr> <tr> <td>W.Nr.</td> <td>3.7165</td> </tr> <tr> <td>F-nr</td> <td>51</td> </tr> </table>	AWS	A 5.16: ERTi-5	EN ISO	24034: S Ti 6402 / TiAl6V4B	W.Nr.	3.7165	F-nr	51						
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EN ISO	24034: S Ti 6402 / TiAl6V4B														
W.Nr.	3.7165														
F-nr	51														
GEEIGNET FÜR	3.7164, 3.7165 Titanium grade 5, UNS R56400, AMS 4954, TiGr5, Ti6Al4V, AMS4911														
ZULASSUNGEN															
SCHWEISSPOSITIONEN															
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	<table border="1"> <thead> <tr> <th>C</th> <th>V</th> <th>H</th> <th>N</th> <th>O</th> <th>Al</th> <th>Ti</th> </tr> </thead> <tbody> <tr> <td>0.02</td> <td>4</td> <td>0.01</td> <td>0.01</td> <td>0.18</td> <td>6.2</td> <td>Rem.</td> </tr> </tbody> </table>	C	V	H	N	O	Al	Ti	0.02	4	0.01	0.01	0.18	6.2	Rem.
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MECHANISCHE GÜTEWERTE	<table border="1"> <thead> <tr> <th>Heat Treatment</th> <th>R<sub>p0,2</sub> (MPa)</th> <th>R<sub>m</sub> (MPa)</th> <th>A<sub>5</sub> (%)</th> <th>Hardness</th> </tr> </thead> <tbody> <tr> <td>As Welded</td> <td>810</td> <td>890</td> <td></td> <td>HRc</td> </tr> </tbody> </table>	Heat Treatment	R <sub>p0,2</sub> (MPa)	R <sub>m</sub> (MPa)	A <sub>5</sub> (%)	Hardness	As Welded	810	890		HRc				
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As Welded	810	890		HRc											
RÜCKTROCKNUNG	Not required														
GAS ACC. EN ISO 14175	I1														



# CEWELD ERTi-5 Tig

ERTI-5 TIG 1,0 X 1000MM	Packaging	KG/unit	EanCode
	Tube	2,5	8720663406545
ERTI-5 TIG 1,2 X 1000MM	Packaging	KG/unit	EanCode
	Tube	2,5	8720663406552
ERTI-5 TIG 1,6 X 1000MM	Packaging	KG/unit	EanCode
	Tube	2.5	8720663406569
ERTI-5 TIG 2,0 X 1000MM	Packaging	KG/unit	EanCode
	Tube	2,5	8720663406576
ERTI-5 TIG 2,4 X 1000MM	Packaging	KG/unit	EanCode
	Tube	2,5	8720663406583