



# CEWELD MA SS 2367

**TYPE** Solid welding wire for hardfacing and rebuilding hotworking tools.

**APPLICATIONS** Rebuilding and hardfacing parts that are subject to abrasion combined with higher temperatures up to 550°C

**PROPERTIES** Abrasion combined with higher temperatures.

**CLASSIFICATION** EN ISO 14700: T Fe3  
DIN 8555: MSG-2-GZ-45-T  
W.Nr. 1.2367

**SUITABLE FOR** Hotworking tools, high speed tool steels, HSS, aluminium press molts, dies, stamping tools, cutting tools, shear blades, cutters, knives, scissors.

**APPROVALS**

**WELDING POSITIONS**



**TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)**

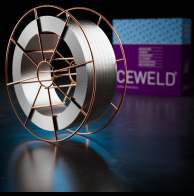
C	Mn	Cr	Mo	Fe
0.2	0.6	6.2	3.2	Rem.

**MECHANICAL PROPERTIES**

Heat Treatment	R <sub>p0,2</sub> (MPa)	R <sub>m</sub> (MPa)	A <sub>5</sub> (%)	Hardness
As Welded				45 HRc

**REDRYING** Not required

**GAS ACC. EN ISO 14175** M11



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MA SS 2367 1,2MM

Packaging	KG/unit	EanCode
BS-300	15	8720663401823