

CEWELD ST65

TYPE	Semi basic SAW flux with very low hydrogen content suitable for single and multilayer welding.
APPLICATIONS	Spiral piping, pipe welding, vessel, offshore fundamentals, bridge construction, narrow gab welding.
PROPERTIES	Neutral semi basic flux suitable for a weight range of wire combinations including multi layer welding in general construction with good cold tough properties down to -40 degrees Celsius. Basicity according to Boniszewski: Grain size according DIN EN 760:~1.73 - 20
CLASSIFICATION	
SUITABLE FOR	S355, S420, S460, X65, X70, 15Mo3, Hardox 400, Dilimax.
APPROVALS	
WELDING POSITIONS	
(%)	
MECHANICAL PROPERTIES	
REDRYING	
GAS ACC. EN ISO 14175	