




CEWELD S2 Ni2

TYPE	Solid Submerged arc welding wire	
APPLICATIONS	Boilers	
PROPERTIES	Submerged arc welding wire for fine grain steels where high impact values are required at low temperatures.	
CLASSIFICATION	AWS	A 5.23: ENi2
	EN ISO	14171-A: S2Ni2
	W.Nr.	1.6227
	F-nr	6
	FM	1
SUITABLE FOR	P460N, S500N, P460NL, S500NL, 14Ni6, 12Ni14, 16Ni14	
APPROVALS		
WELDING POSITIONS		
(%)		
MECHANICAL PROPERTIES		
REDRYING	Not required	
GAS ACC. EN ISO 14175		