



# CEWELD L-CuPSn7

TYPE	Copper Phosphorus Brazing Alloy
APPLICATIONS	Suitable for gap brazing of copper and copper alloys. Joint-brazing at working temperatures between -20°C and +150°C. Do not use in sulphurous environment and on Fe- and Ni-alloys.
PROPERTIES	Filler metal with good flowing properties and capillarity. Colour very similar to brass. Soldering seam can be easily electroplated. Self pickling on copper to copper joints.
CLASSIFICATION	AWS A 5.8: BCuP-2
SUITABLE FOR	Brazing of copper, copper alloys, brass,
APPROVALS	
WELDING POSITIONS	
(%)	
MECHANICAL PROPERTIES	
REDRYING	Not required
GAS ACC. EN ISO 14175	