

CEWELD SP CuSn6

TYPE Metal spray wires

APPLICATIONS SP CuSn6 for coatings that require good sliding properties.

PROPERTIES Excellent sliding properties.

CLASSIFICATION EN ISO 14919: 4.4
W.Nr. 2.1022

SUITABLE FOR Bronze metal spray wire for coatings that require good sliding properties.

APPROVALS

WELDING POSITIONS



TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)

Cu	Sn	P
Rem.	7	0.2

MECHANICAL PROPERTIES

Heat Treatment	R _{P0,2} (MPa)	R _m (MPa)	A5 (%)	Hardness
As Welded				80 HB

REDRYING Not required

GAS ACC. EN ISO 14175