



CEWELD CuAl11

TYPE Copper-aluminium welding wire for MIG / TIG application

APPLICATIONS Building up of aluminum bronze. Cladding components undergoing metal to metal wear. Cladding cast iron and or bronze.

PROPRIÉTÉS Special alloyed copper wire for Mig and Tig welding. The weld metal is a Cu-Al bronze with high aluminium content. Sound, pore free deposits.

CLASSIFICATION AWS A 5.7: ER CuAl-A3
EN ISO 24373: Cu 6240 / CuAl11Fe3

CONVIENT POUR Suitable for seawater resistant applications. cladding steel and or copper alloys, cast iron and or bronze. Excellent for metal spraying. Ship propellers, pumps, shafts, guide grooves, braking blocks, piston shafts, bearings, steel mill rollers etc,

AGRÉMENTS

POSITIONS DE SOUDAGE



TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)

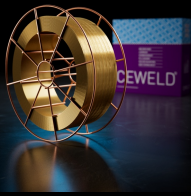
Cu	Zn	Fe	Al
Rem.	0.1	3	11

PROPRIÉTÉS MÉCANIQUES

Heat Treatment	R _{p0,2} (MPa)	R _m (MPa)	A5 (%)	Hardness
As Welded	300	600	20	170 HB

ETUVAGE Not required

GAS ACC. EN ISO 14175 I1, I3



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CUAL11 1,14MM

Packaging	KG/unit	EanCode
D-300	15	8720663424297

CUAL11 1,2MM

Packaging	KG/unit	EanCode
D-300	15	8720663424266