





TYPE Copper Phosphorus Brazing Alloy

APPLICATIONS Suitable for gap brazing of copper and copper alloys. Joint-brazing at working temperatures

between -20°C and +150°C. Do not use in sulphurous environment and on Fe- and Ni-alloys.

PROPRIÉTÉS Filler metal with good flowing properties and capillarity. Colour very similar to brass. Soldering

seam can be easily electroplated. Self pickling on copper to copper joints.

CLASSIFICATION AWS A 5.8: BCuP-2

CONVIENT POUR Brazing of copper, copper alloys, brass,

AGRÉMENTS

POSITIONS DE SOUDAGE

(%)

PROPRIÉTÉS MÉCANIQUES

ETUVAGE Not required

GAS ACC. EN ISO 14175