



CEWELD L-Ag40Sn

TYPE	High silver containing cadmium free brazing alloy		
APPLICATIONS	Brazing a weight range of different metals in maintenance and repair with excellent strength, Boiler making, tubing, cooling equipment etc. Do not use this alloy above working temperatures of 200 °C .		
PROPRIÉTÉS	Universal silver brazing alloy without Cadmium with extreme low operating temperature and high mechanical properties. Due to the addition of Sn. this alloy will show a bright looking joint and is more capillary then the standard silver brazing alloys. Flux/Paste: CEWELD Super-Flux		
CLASSIFICATION	AWS EN ISO	A 5.8: BAg-28 17672: Ag 140	
CONVIENT POUR	Brazing: Steels, Copper, Copper alloys, Stainless steel, Nickel and Nickel alloys. Also suitable for dissimilar joints between these metals.		
AGRÉMENTS			
POSITIONS DE SOUDAGE	      		
ANALYSE CHIMIQUE TYPIQUE DU MÉTAL D'APPORT (%)	Cu 30	Zn 28	Sn 2 Ag 40
PROPRIÉTÉS MÉCANIQUES	Heat Treatment As Welded	R _{P0.2} (MPa)	R _m (MPa) 400 A5 (%) Hardness HRc
ETUVAGE	Not required		
MELTING RANGE	650 - 710°C		
GAS ACC. EN ISO 14175			