

# CEWELD L-Ag5P

**TYPE** Copper Phosphorus Silver Brazing Alloy.

**APPLICATIONS** Particularly recommended for sanitary and refrigerating equipment. Suitable for working temperatures up to 200 °C

**PROPRIÉTÉS** Excellent flowing alloy with high purity offering strong brazing joints. Do not use in a sulphurous environment.  
Flux/Paste: CEWELD Super-Flux

**CLASSIFICATION** AWS A 5.8: BCuP-3  
EN ISO 17672: CuP 281  
F-nr 103

**CONVIENT POUR** Copper to Copper (without flux). Brass, Copper and Copper-Tin Alloys (with flux).

**AGRÉMENTS**

**POSITIONS DE SOUDAGE**



**TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)**

Cu	Ag	P
Rem.	5	6

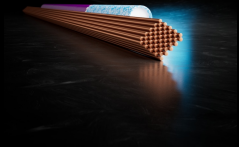
**PROPRIÉTÉS MÉCANIQUES**

Heat Treatment	R <sub>P0.2</sub> (MPa)	R <sub>m</sub> (MPa)	A5 (%)	Hardness
As Welded		250		HRc

**ETUVAGE** Not required

**MELTING RANGE** 645 - 815°C

**GAS ACC. EN ISO 14175**



# CEWELD L-Ag5P

L-AG5P 1,5MM

Packaging	KG/unit	EanCode
D-300	10,11	8720663421487