


# CEWELD FL 805

TYPE	Agglomerated flux for stainless steels			
APPLICATIONS	SS components			
PROPRIÉTÉS	FL 805 is an agglomerated flux for SAW welding stainless steels and Nickel based alloys: AISI 2205, Alloy 625, 904L Basicity: About 1,7 (according to Boniszewski) Current: DC or AC, in single or multi-wires Grain size: 2-16			
CLASSIFICATION	EN ISO	14174: SA AF 2 5644 DC H5		
CONVIENT POUR	chromium compensated flux for submerged arc welding of stainless steel grades			
AGRÉMENTS				
POSITIONS DE SOUDAGE				
TYPICAL CHEMICAL COMPOSITION IN WEIGHT (%)	CaF2	CaO+MgO	Al2O3+MnO	SiO2+TiO2
	50	5	35	10
PROPRIÉTÉS MÉCANIQUES				
ETUVAGE	Not required			
GAS ACC. EN ISO 14175				

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FL 805 0,2 - 1,6MM

Packaging	KG/unit	EanCode
Bag	25	8720663404084