



CEWELD CuNi10Fe Tig

TYPE	Fil de soudage TIG en alliage cuivre-nickel																				
APPLICATIONS	CEWELD® CuNi10Fe convient au soudage et au rechargement des matériaux CuNi selon la norme EN ISO 17664 et des alliages CuZn résistants à l'eau de mer selon la norme EN ISO 17660 tableau 3. Il convient également au surfacage des aciers faiblement alliés et non alliés et des fontes grises.																				
PROPRIÉTÉS	Dépôts sains et sans pores sur les matériaux de base ferreux et non ferreux.																				
CLASSIFICATION	EN ISO 24373: Cu 7061 / CuNi10 W.Nr. 2.0873 F-nr 37																				
CONVIENT POUR	Cunifer 10, cuni10fe, seawater resistant, marine applications, tubes, pump building, offshore etc.																				
AGRÉMENTS																					
POSITIONS DE SOUDAGE																					
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	<table border="1"> <thead> <tr> <th>C</th> <th>Si</th> <th>Mn</th> <th>P</th> <th>S</th> <th>Ti</th> <th>Fe</th> <th>Cu</th> <th>Pb</th> <th>Ni+Co</th> </tr> </thead> <tbody> <tr> <td>0.02</td> <td>0.1</td> <td>1.1</td> <td>0.01</td> <td>0.01</td> <td>0.4</td> <td>1.5</td> <td>Rem.</td> <td>0.01</td> <td>10</td> </tr> </tbody> </table>	C	Si	Mn	P	S	Ti	Fe	Cu	Pb	Ni+Co	0.02	0.1	1.1	0.01	0.01	0.4	1.5	Rem.	0.01	10
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ETUVAGE	Non requis																				
GAS ACC. EN ISO 14175	I1, I3																				



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CUNI10FE TIG 1,6 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663409485
CUNI10FE TIG 2,0 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663409492
CUNI10FE TIG 2,4 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663409508
CUNI10FE TIG 3,2 X 1000MM	Packaging	KG/unit	EanCode
	Tube	5	8720663409515