



# CEWELD CuAl5Ni2

**TYPE** Copper aluminium nickel alloy for Mig welding and brazing

**APPLICATIONS** Low alloyed aluminum bronze, particularly suitable for joint welds on ferritic and austenitic steels. Good flowing properties with good cover groove, also suitable for joint welds on steels and copper. For multiplayer welding on steels, pulsed arc welding is recommended. Amazing results are obtained on stainless steel sheet metal due to less heat input, higher travel speed and less cleaning hours. Containers, valve control chambers, exhaust parts, thin sheet welding (steel and specially stainless steel) Ship propellers, shipbuilding, pump building, shafts, guide grooves etc.

**PROPRIÉTÉS** Sound, pore free deposits on ferrous and non-ferrous base materials with excellent wetting. Due to the excellent wetting and low melting point welding speeds can be achieved upto 2 mtr/min. The weld deposit offers a corrosion resistance similar to AISI 304.

**CLASSIFICATION** EN ISO 24373: Cu 6161 / CuAl5Ni2Mn  
F-nr 36

**CONVIENT POUR** W.Nrs: 2.0916,2.0920, 2.0928, 2.0932, 2.0936, 2.0940, 2.0960, 2.0962, 2.0966, 2.0970, 2.0978, 2.0980.

**AGRÉMENTS**

**POSITIONS DE SOUDAGE**



**TYPICAL CHEMICAL ANALYSIS OF WELD METAL (%)**

|     |    |       |
|-----|----|-------|
| Mn  | Al | Ni+Co |
| 0.5 | 5  | 1.8   |

**PROPRIÉTÉS MÉCANIQUES**

| Heat Treatment | R <sub>p0,2</sub> (MPa) | R <sub>m</sub> (MPa) | A <sub>5</sub> (%) | Impact Energy (J) ISO-V |  | Hardness |
|----------------|-------------------------|----------------------|--------------------|-------------------------|--|----------|
|                |                         |                      |                    | RT                      |  |          |
| As Welded      |                         | 353                  | 45                 | 161                     |  | HRC      |

**ETUVAGE** Not required

**GAS ACC. EN ISO 14175** 11



# CEWELD CuAl5Ni2

CUAL5NI2 1,0MM

| Packaging | KG/unit | EanCode       |
|-----------|---------|---------------|
| BS-300    | 15      | 8720663409140 |