
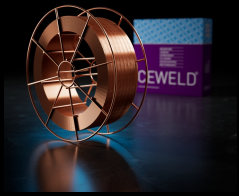


# CEWELD CuSn

TYPE	Fil de soudage en cuivre allié avec Sn pour le soudage MIG et TIG										
APPLICATIONS	Chaudières et tubes en cuivre ou alliages de cuivre, brasage au four, etc.										
PROPRIÉTÉS	• - Fil de cuivre allié de haute qualité - Dépôts sains, sans pores et bonne conductivité électrique - Excellente résistance à la corrosion										
CLASSIFICATION	AWS A 5.7: ERCu EN ISO 24373: Cu 1898 / CuSn1 W.Nr. ~2.1006 F-nr 31										
CONVIENT POUR	Bronze alloy with minimally 0.8 tin for virtually all welding procedures. Very good deoxidisation. Surfacing and joining of Cu and copper- alloys. Widely used in oven soldering. 2.0040 - OF-Cu, 2.0070 - SE-Cu, 2.0076 - SW-Cu, 2.0090 - SF-Cu										
AGRÉMENTS											
POSITIONS DE SOUDAGE											
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	<table><thead><tr><th>Si</th><th>Mn</th><th>Cu</th><th>Sn</th></tr></thead><tbody><tr><td>0.3</td><td>0.3</td><td>98.5</td><td>0.8</td></tr></tbody></table>	Si	Mn	Cu	Sn	0.3	0.3	98.5	0.8		
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As Welded		220		60 HB							
ETUVAGE	Non requis										
GAS ACC. EN ISO 14175	I1, I3										



# CEWELD CuSn

CUSN 0,8MM

Packaging	KG/unit	EanCode
D-300	15	8720663408624

CUSN 1,0MM

Packaging	KG/unit	EanCode
BS-300	15	8720663408631

CUSN 1,2MM

Packaging	KG/unit	EanCode
BS-300	15	8720663408648
Drum	250	8720682051528

CUSN 1,6MM

Packaging	KG/unit	EanCode
BS-300	15	8720663408655