



CEWELD L-CuPSn7

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| TYPE | Copper Phosphorus Brazing Alloy | |
| TOEPASSINGEN | Suitable for gap brazing of copper and copper alloys. Joint-brazing at working temperatures between -20°C and +150°C. Do not use in sulphurous environment and on Fe- and Ni-alloys. | |
| EIGENSCHAPPEN | Filler metal with good flowing properties and capillarity. Colour very similar to brass. Soldering seam can be easily electroplated. Self pickling on copper to copper joints. | |
| CLASSIFICATIE | AWS | A 5.8: BCuP-2 |
| GESCHIKT VOOR | Brazing of copper, copper alloys, brass, | |
| GOEDKEURINGEN | | |
| LASPOSITIES | | |
| (%) | | |
| MECHANISCHE WAARDEN | | |
| HERDROGEN | Not required | |
| GAS ACC. EN ISO 14175 | | |