



CEWELD L-Ag15P

TYPE Copper Phosphorus Silver Brazing Alloy.

TOEPASSINGEN Copper to copper (without flux). Brass, copper and copper-tin alloys (with flux). Do not use in a sulphurous environment. For working temperatures up to 200 °C

EIGENSCHAPPEN Phosphorus silver brazing alloy. Self picking on copper. Used for strong brazing of uneven junctions. Good mechanical characteristics at low temperatures.
Flux/Paste: CEWELD Super-Flux

CLASSIFICATIE AWS A 5.8: BCuP-5
EN ISO 17672: CuP 284
F-nr 103

GESCHIKT VOOR Particularly recommended for sanitary and refrigerating installations.. Applications: Copper to copper (without flux). Brass, copper and copper-tin alloys (with flux). Do not use in a sulphurous environment.

GOEDKEURINGEN

LASPOSITIES



TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)

| Cu | Ag | P |
|------|----|---|
| Rem. | 15 | 5 |

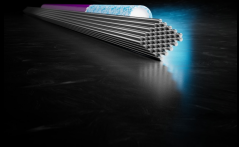
MECHANISCHE WAARDEN

| Heat Treatment | R _{P0,2} (MPa) | R _m (MPa) | A ₅ (%) | Hardness |
|----------------|-------------------------|----------------------|--------------------|----------|
| As Welded | | 250 | | HRc |

HERDROGEN Not required

MELTING RANGE 645 - 800 °C

GAS ACC. EN ISO 14175



CEWELD L-Ag15P

L-AG15P 1,5MM

| Packaging | KG/unit | EanCode |
|-----------|---------|---------------|
| D-300 | 10 | 8720663421623 |