




# CEWELD FL 830 ESHC

TYPE	High basic flux for stainless steel strip electro slag cladding.						
TOEPASSINGEN	Designed for ES strip cladding in offshore, apparatus, vessel, boilers and chemical industry.						
EIGENSCHAPPEN	FL 830 ESHC is a highly basic flux for stainless steel strip electro slag cladding. Basicity: about 4,0 (according to Boniszewski) Current: DC + Grain size: 2-16						
CLASSIFICATIE	EN ISO 14174: ES A FB 2B 5644 DC						
GESCHIKT VOOR	Electro slag (ESW) cladding with stainless steel strip, 308L, 309L, 316L, 2209 Duplex, 347, 309LNb, 309Lmo.						
GOEDKEURINGEN							
LASPOSITIES							
TYPICAL CHEMICAL COMPOSITION IN WEIGHT (%)	<table><thead><tr><th>CaF2</th><th>SiO2</th><th>CaO+MgO</th></tr></thead><tbody><tr><td>70</td><td>20</td><td>5</td></tr></tbody></table>	CaF2	SiO2	CaO+MgO	70	20	5
CaF2	SiO2	CaO+MgO					
70	20	5					
MECHANISCHE WAARDEN							
HERDROGEN	Not required						
GAS ACC. EN ISO 14175							



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FL 830 ESHC 0,2 - 1,6MM

Packaging	KG/unit	EanCode
Bag	25	8720663404169