

# CEWELD FL 400

TYPE	Agglomerated flux for SAW welding to obtain increased hardness with low and un-alloyed sub arc wires.
TOEPASSINGEN	Rebuilding and hardfacing parts that suffer from impact and wear as in Mining, Dredging etc.
EIGENSCHAPPEN	CEWELD® FL 400 is an agglomerated flux for SAW welding to obtain increased hardness with low and un-alloyed sub arc wires. Basicity: about 1,1 (according to Boniszewski) Current: DC or AC, in single or multi-wires Grain size: 2-16
CLASSIFICATIE	EN ISO 14174: SA CS 3 99 CCrMo AC
GESCHIKT VOOR	Piston rod ends, mining parts, excavator parts, rolling bars, pressure rolls, cement rollers, dredging parts, coupling parts, crushing hammers. etc..

## GOEDKEURINGEN

## LASPOSITIES



## TYPICAL CHEMICAL COMPOSITION IN WEIGHT (%)

Al <sub>2</sub> O <sub>3</sub>	CaF <sub>2</sub>	SiO <sub>2</sub>	CaO+MgO
15	10	35	25

## MECHANISCHE WAARDEN

HERDROGEN Not required

GAS ACC. EN ISO 14175

# CEWELD FL 400

FL 400 0,4-1,8MM

Packaging	KG/unit	EanCode
Bag	25	8720663404961