
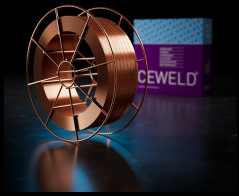




# CEWELD CuSn

<b>TYPE</b>	Copper welding wire alloyed with Sn for Mig and Tig welding				
<b>TOEPASSINGEN</b>	Boilers and tubes out of copper or copper alloys, oven soldering etc..				
<b>EIGENSCHAPPEN</b>	<ul style="list-style-type: none"> <li>• High quality alloyed copper wire</li> <li>• Sound, pore free deposits and good electrical conductivity</li> <li>• Excellent corrosion resistance</li> </ul>				
<b>CLASSIFICATIE</b>	AWS	A 5.7: ERCu			
	EN ISO	24373: Cu 1898 / CuSn1			
	W.Nr.	~2.1006			
	F-nr	31			
<b>GESCHIKT VOOR</b>	Bronze alloy with minimally 0.8 tin for virtually all welding procedures. Very good deoxidisation. Surfacing and joining of Cu and copper- alloys. Widely used in oven soldering. 2.0040 - OF-Cu, 2.0070 - SE-Cu, 2.0076 - SW-Cu, 2.0090 - SF-Cu				
<b>GOEDKEURINGEN</b>					
<b>LASPOSITIES</b>					
<b>TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)</b>	Si	Mn	Cu	Sn	
	0.3	0.3	98.5	0.8	
<b>MECHANISCHE WAARDEN</b>	Heat Treatment	R <sub>p0,2</sub> (MPa)	R <sub>m</sub> (MPa)	A5 (%)	Hardness
	As Welded		220		60 HB
<b>HERDROGEN</b>	Not required				
<b>GAS ACC. EN ISO 14175</b>	I1, I3				



# CEWELD CuSn

CUSN 0,8MM

Packaging	KG/unit	EanCode
D-300	15	8720663408624

CUSN 1,0MM

Packaging	KG/unit	EanCode
BS-300	15	8720663408631

CUSN 1,2MM

Packaging	KG/unit	EanCode
BS-300	15	8720663408648
Drum	250	8720682051528

CUSN 1,6MM

Packaging	KG/unit	EanCode
BS-300	15	8720663408655